

# MODEL 42-14

## FEATURES

- Manual punch aligner (Models 42-14 and N42-14)
- 6" open throat punch has 42-ton capacity
- 14" bar shear with 4-sided blades
- Bar shear hold-down can be fixed or adjustable
- Full up and down stroke control
- Variable stroke control
- Built for forklift handling
- Magnetic starter for safety and reliability
- Built-in square notcher (Model N42-14)



Model N42-14 shown with 9" Brake



Machine shown with optional bar shear table

## OPTIONAL TOOLING

### PUNCH STATION

- Square notcher
- Coper notcher
- Pipe notcher
- Brake: 6"

### POWER CAVITY

- Square notcher
- Coper notcher
- Brake: 6 or 9"
- Angle shear
- Channel shear
- Rod shear (round or square)
- Z & T shear



Model 42-14 SLS

## ACCESSORIES

- Punch nut wrench for L series punch nut
- Punch rack holds 20 sets of L series punches
- Punch table with adjustable jig for high production with accuracy
- Bar shear stop for production shearing up to 24" lengths
- Bar shear table extends the table from 3" to 12"
- Grease bank allows lubricating without removing machine covers
- Steel bin catcher
- Oversize die stand for punching over 1<sup>3</sup>/<sub>8</sub>" round (specify type and thickness of material to be punched)
- Oversize stripper for punching over 1<sup>3</sup>/<sub>8</sub>" round
- Offset die stand for punching close to the web on angle iron (Specify size of angle and largest hole diameter to be punched, Also specify how close to the web the hole will be located, measured from the inside)