

MODEL 66-24

FEATURES

- Open throat punch has 66-ton capacity
- 24" bar shear with 4-sided blades can mitre angle iron to 3" x 3" x $\frac{3}{16}$ "
- Bar shear hold-down can be fixed or adjustable
- Variable stroke control
- Built for forklift handling
- Magnetic starter for safety
- Electric foot control
- Bar shear table
- Manual punch aligner
- Slug type angle shear 5" x 5" x $\frac{3}{8}$ " or 6" x 6" x $\frac{3}{8}$ "
Can mitre angle iron 4" x 4" x $\frac{3}{8}$ "



OPTIONAL TOOLING

PUNCH STATION

- Square notcher
- Coper notcher
- Pipe notcher
- Brake: 6, 9, 18, 24"

POWER CAVITY

- Brake: 6 or 9"
- Angle shear
- Channel shear
- Rod shear (round or square)
- Z & T shear

ACCESSORIES

- Punch nut wrench for L series or 150 and 500 series punch nut
- Bar shear stop for production shearing up to 24" lengths
- Deluxe back gauge for production shearing up to 6-foot lengths
- Punch table with adjustable jig for high production with accuracy
- Grease bank for lubricating fittings with out removing covers
- Punch rack holds 30 sets of punches and dies
- Steel bin catcher
- Oversize die stand for punching over 2 $\frac{1}{4}$ " round (specify type and thickness of material to be punched)
- Oversize stripper for punching over 2 $\frac{1}{4}$ " round
- Offset die stand for punching close the web on angle iron (specify size of angle, largest diameter hole to be punched, and - measuring from the inside - how close to the web the hole is located)