

MODEL 80-24

FEATURES

- Manual punch aligner
- 80-ton open throat punch
- 24" bar shear with 4-sided blades
- Magnetic starter for safety and reliability
- Fixed or adjustable bar shear hold-down
- Electric foot control
- Eyelet and forklift accommodations
- Variable stroke control



OPTIONAL TOOLING

PUNCH STATION

- Square notcher
- Coper notcher
- Pipe notcher
- Brake: 6, 9, 18, 24"

POWER CAVITY

- Square notcher
- Coper notcher
- Brake: 6, 9 or 14"
- Angle shear
- Channel shear
- Rod shear (round or square)
- Z & T shear

ACCESSORIES

- Punch nut wrench for L series or 150 and 500 series punch nut
- Bar shear stop for production shearing up to 24 inch lengths
- Deluxe back gauge for production shearing up to 6-foot lengths
- Punch table with adjustable jig for high production with accuracy
- Grease bank for lubricating fittings with out removing covers
- Punch rack holds 30 sets of punches and dies
- Bin catches steel dropping from bar shear
- Oversize die stand for punching over 2 1/4" round (specify type and thickness of material to be punched)
- Oversize stripper for punching over 2 1/4" round
- Offset die stand for punching close to the web on angle iron (specify size of angle, largest diameter hole to be punched, and - measuring from the inside - how close to the web the hole is located)