

# Rotary Draw Tooling

## Die Sets and Packages

**HUNDREDS OF SIZES AVAILABLE.**

*These are some of the common die packages with separate part numbers for your convenience. To ensure proper tooling for your application, consult a Baileigh representative. All pipe packages based on Schedule 40 pipe.*

### RT-1B – Round Tubing Die Package

DS-0750T-R250	3/4" Round Tube Die Set	.058 Min. Wall	2.5" cr
DS-0875T-R300	7/8" Round Tube Die Set	.058 Min. Wall	3.0" cr
DS-1000T-R300	1" Round Tube Die Set	.063 Min. Wall	3.0" cr
DS-1250T-R400	1-1/4" Round Tube Die Set	.083 Min. Wall	3.0" cr
DS-1500T-R500	1-1/2" Round Tube Die Set	.083 Min. Wall	5.0" cr

### RT-2B – Round Tubing Die Package

DS-0750T-R250	3/4" Round Tube Die Set	.058 Min. Wall	2.5" cr
DS-0875T-R300	7/8" Round Tube Die Set	.058 Min. Wall	3.0" cr
DS-1000T-R300	1" Round Tube Die Set	.063 Min. Wall	3.0" cr
DS-1250T-R400	1-1/4" Round Tube Die Set	.083 Min. Wall	4.0" cr
DS-1500T-R500	1-1/2" Round Tube Die Set	.083 Min. Wall	5.0" cr
DS-2000T-R700	2" Round Tube Die Set	.109 Min. Wall	7.0" cr

### RT-3B – Round Tubing Die Package

DS-1000T-R300	1" Round Tube Die Set	.063 Min. Wall	3.0" cr
DS-1250T-R400	1-1/4" Round Tube Die Set	.083 Min. Wall	4.0" cr
DS-1500T-R500	1-1/2" Round Tube Die Set	.083 Min. Wall	5.0" cr
DS-1625T-R600	1-5/8" Round Tube Die Set	.083 Min. Wall	6.0" cr
DS-1750T-R700	1-3/4" Round Tube Die Set	.083 Min. Wall	7.0" cr

### RT-4B – Round Tubing Die Package

DS-1000T-R300	1" Round Tube Die Set	.063 Min. Wall	3.0" cr
DS-1750T-R600	1-3/4" Round Tube Die Set	.095 Min. Wall	6.0" cr

### RT-5B – Round Tubing Die Package

DS-1000T-R300	1" Round Tube Die Set	.063 Min. Wall	3.0" cr
DS-1250T-R400	1-1/4" Round Tube Die Set	.083 Min. Wall	4.0" cr
DS-1500T-R500	1-1/2" Round Tube Die Set	.083 Min. Wall	5.0" cr
DS-1750T-R600	1-3/4" Round Tube Die Set	.095 Min. Wall	6.0" cr
DS-2000T-R700	2" Round Tube Die Set	.120 Min. Wall	6.0" cr

### RP-1B – Round Pipe Die Package (NBP)

DS-0500P-R250	1/2" Round Pipe Die Set	.840" OD	2.5" cr
DS-0750P-R300	3/4" Round Pipe Die Set	1.050" OD	3.0" cr
DS-1000P-R300	1" Round Pipe Die Set	1.315" OD	3.0" cr
DS-1250P-R400	1-1/4" Round Pipe Die Set	1.660" OD	4.0" cr
DS-1500P-R500	1-1/2" Round Pipe Die Set	1.900" OD	5.0" cr

### RP-2B – Round Pipe Die Package (NBP)

DS-0500P-R250	1/2" Round Pipe Die Set	.840" OD	2.5" cr
DS-0750P-R300	3/4" Round Pipe Die Set	1.050" OD	3.0" cr
DS-1000P-R300	1" Round Pipe Die Set	1.315" OD	3.0" cr
DS-1250P-R400	1-1/4" Round Pipe Die Set	1.660" OD	4.0" cr
DS-1500P-R500	1-1/2" Round Pipe Die Set	1.900" OD	5.0" cr
DS-2000P-R600	2" Round Pipe Die Set	2.375" OD	6.0" cr

### RP-3B – Round Pipe Die Package (NBP)

DS-1250P-R300	1-1/4" Round Pipe Die Set	1.660" OD	3.0" cr
DS-1500P-R375	1-1/2" Round Pipe Die Set	1.900" OD	3.75" cr

### ST-1B – Square Tube Die Package

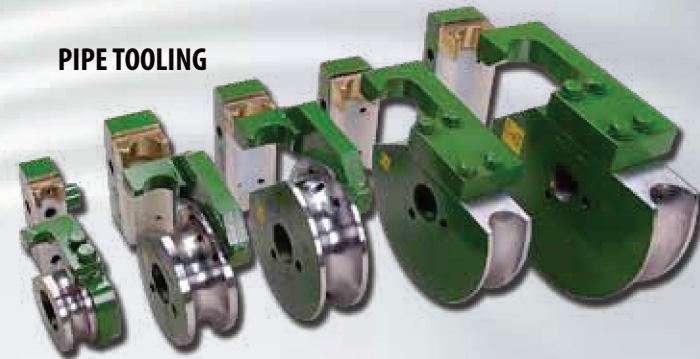
DS-0500S-R300	1/2" Square Tube Die Set	.035 Min. Wall	3.0" cr
DS-0750S-R350	3/4" Square Tube Die Set	.035 Min. Wall	3.5" cr
DS-1000S-R450	1" Square Tube Die Set	.049 Min. Wall	4.5" cr
DS-1250S-R550	1-1/4" Square Tube Die Set	.063 Min. Wall	5.5" cr
DS-1500S-R650	1-1/2" Square Tube Die Set	.083 Min. Wall	6.5" cr

### ST-2B – Square Tube Die Package

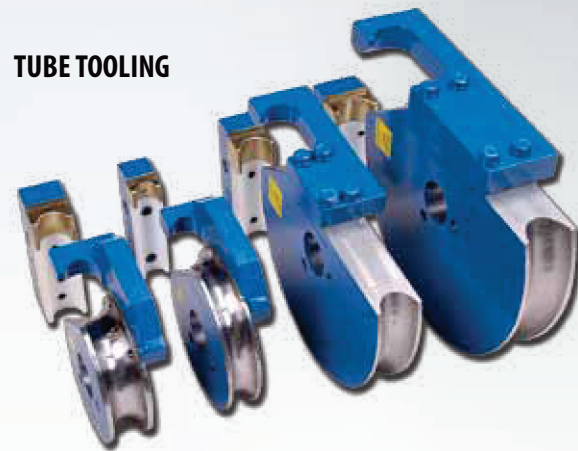
DS-0500S-R300	1/2" Square Tube Die Set	.035 Min. Wall	3.0" cr
DS-0750S-R350	3/4" Square Tube Die Set	.035 Min. Wall	3.5" cr
DS-1000S-R450	1" Square Tube Die Set	.049 Min. Wall	4.5" cr
DS-1250S-R550	1-1/4" Square Tube Die Set	.063 Min. Wall	5.5" cr
DS-1500S-R650	1-1/2" Square Tube Die Set	.083 Min. Wall	6.5" cr
DS-2000S-R700	2" Square Tube Die Set	.120 Min. Wall	7.0" cr

Specifications subject to change without notice.

**PIPE TOOLING**



**TUBE TOOLING**



**For further information call us at 920-684-4990**